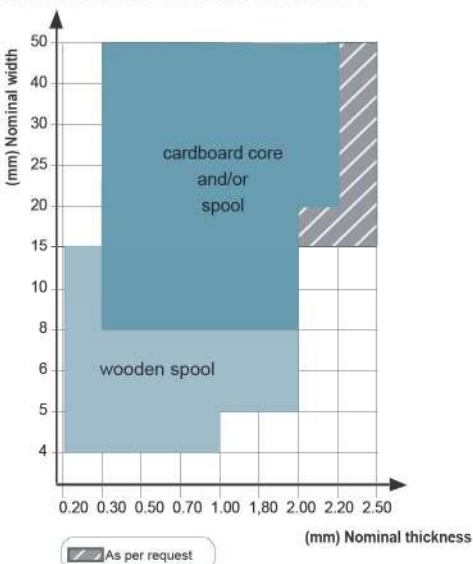



## I. MATERIALS

HIGH CARBON STEEL	Steel for Superficial Hardening Heat treatable Steel Spring Steel and Alloyed Steel	EN 10132-2, EN 10084 EN 10132-3 EN 10132-4
LOW CARBON STEEL	Spring Steel and Cold Work Tool Steel High Strength Steel Easy Machining Steel	EN 10130 EN 10149 -
STAINLESS STEEL	Martensitic Ferritic Austenitic	EN 10151, EN 10088-2 EN 10151, EN 10088-2 EN 10151, EN 10088-2
NON FERROUS METALS	Aluminium, Copper, Brass, Bronze, Nickel Silver.	EN 573, EN 1652, EN 1654, EN 1652, EN 1652
TENSILE STRENGTH	MIN. 230 N/mm <sup>2</sup> MAX. 2100 N/mm <sup>2</sup>	

## II. OSCILLATED COILING CAPACITY



## III. SPOOL TYPE

	OVER CARDBOARD CORE 	ON WOODEN SPOOL 
Maximum oscillated coiling width	500 mm	500 mm
Inner diameter	300** / 400 / 500 mm	300** / 400 / 500 mm
Maximum outside diameter	1200 mm	760 mm
Maximum weight	2000 kg	1500 kg

Consult for other spool dimensions

\*\* As per request


## IV. WELDING

Method	TIG
Marking:	Paint (CHOSEN COLOUR) (1 SIDE/ 2 SIDES)
Flag	

## V. PACKAGING



## COMPETITIVE ADVANTAGES

- ✓ Machine set up shortened during coil changes
- ✓ Productivity increase thanks to no need of machine changing
- ✓ Better in making the most of material
- ✓ Much more reliability in the process thanks to high uniformity of strip 



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